

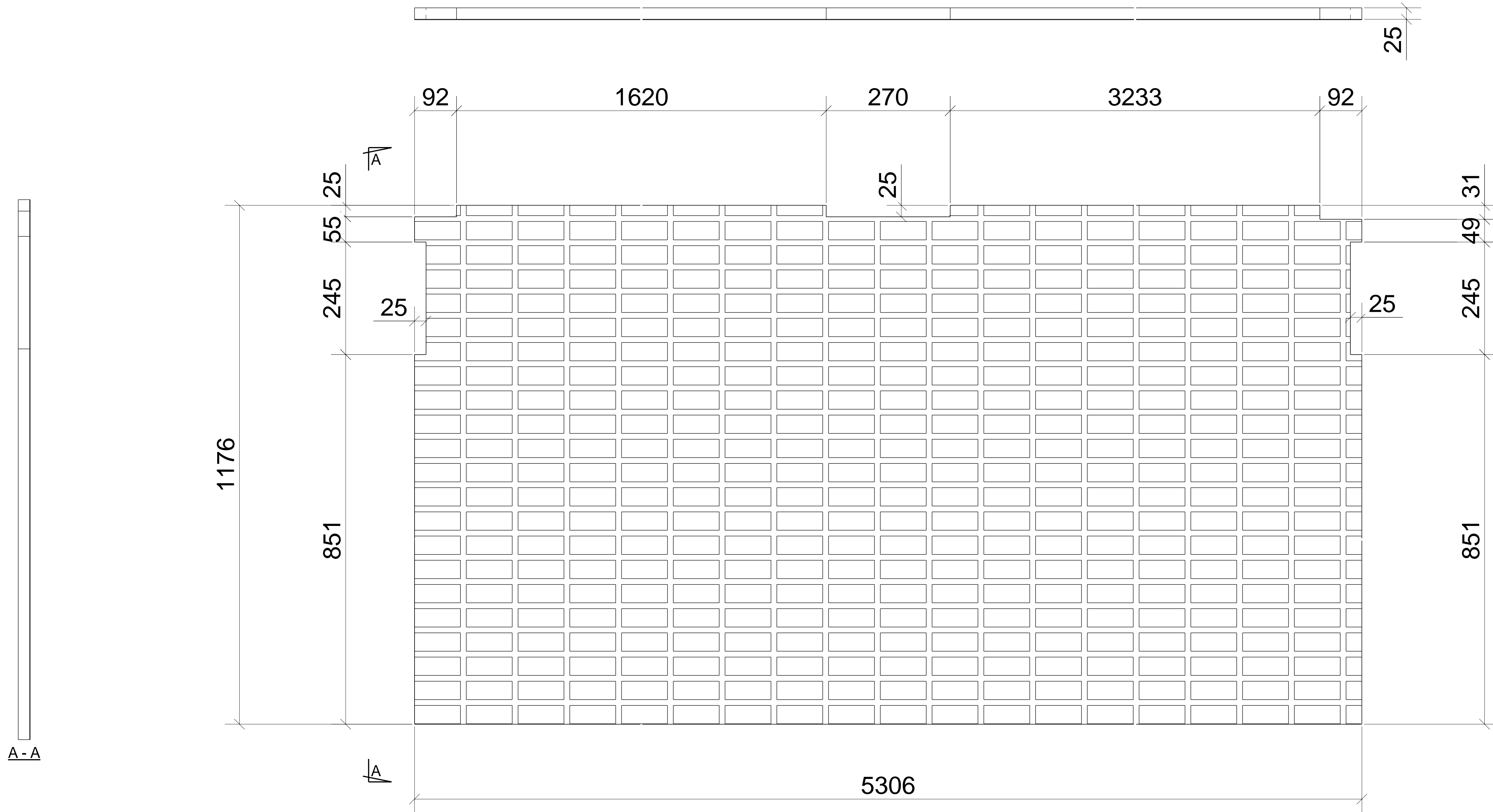


QA CHECKLIST	
Fabricator	
Date Issued	
Time Start	
Time finish	
Preweld Check	
Final Check	

ASSEMBLY	GRID LOCATION
GR/101	D-E/5-3

- GENERAL NOTES
- HOLES 22 DIA. FOR 8.8S BOLTS UNLESS NOTED.
  - ALL WELDS TO BE 6 CFW, E48XX UNLESS NOTED OTHERWISE.
  - ALL BUTT WELDS TO BE FULL PENETRATION UNLESS NOTED.
  - ALL NOTCHES TO HAVE 10mm RADIUS AT INTERNAL CORNERS.
  - ASSEMBLY MARK TO BE STAMPED ON TOP FACE WHERE INDICATED THUS .
  - THIS SYMBOL  INDICATES CONNECTING FACE OF CLEAT.

SUB-ASSEMBLY REF.	
No.	In Assembly.
1	ALONE



**1 RG253/30/100/FB[S] REQ'D AS DRAWN MK GR/101  
Finish - HOT DIP GALVANISED**

MATERIAL LIST						
ITEM	No.OFF	SECTION	LENGTH	GRADE	WEIGHT(kg)	AREA(m <sup>2</sup> )
V/105	1	PLT25*1176	5306	A253MP*	186.8	12.8
TOTAL					186.8	12.8
			PHASE	QTY.		
			1	1		

0	19.05.2015	For Construction
REV	DATE	DESCRIPTION
CONFIDENTIAL		
DRAWING TITLE		GRATING
CONTRACT		Chiller platform
MODELLED BY	B.A.	ISSUE DATE 10.05.2016
JOB NUMBER	245151	DRAWING No
SCALE	1:5	GR/101
		SHEET No
		REV
		O

**ASC**  
Atkins Steelcraft. Pty Ltd  
Structural Steel Detailing  
Phone: 07 3807 6424