

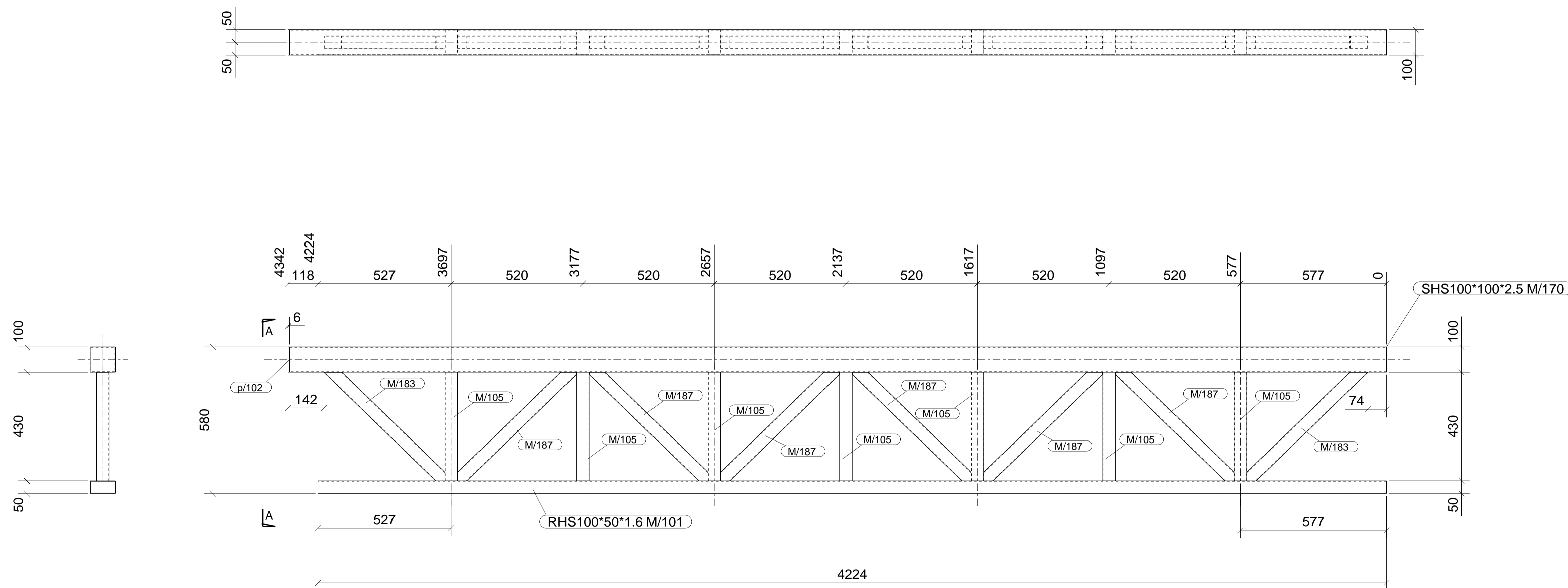


QA CHECKLIST	
Fabricator	
Date Issued	
Time Start	
Time finish	
Preweld Check	
Final Check	

ASSEMBLY	GRID LOCATION
TR/100	C-D/3-4

- GENERAL NOTES**
- HOLES 18 DIA. FOR 8.8S BOLTS UNLESS NOTED.
  - ALL WELDS TO BE 6 CPW, E48XX UNLESS NOTED OTHERWISE.
  - ALL BUTT WELDS TO BE FULL PENETRATION UNLESS NOTED.
  - ALL NOTCHES TO HAVE 10mm RADIUS AT INTERNAL CORNERS.
  - ASSEMBLY MARK TO BE STAMPED ON TOP FACE WHERE INDICATED THUS 
  - THIS SYMBOL  INDICATES CONNECTING FACE OF CLEAT.


SUB-ASSEMBLY REF.	
No.	In Assembly.
1	ALONE



MATERIAL LIST						
ITEM	No.OFF	SECTION	LENGTH	GRADE	WEIGHT(kg)	AREA(m <sup>2</sup> )
M/101	1	RHS100*50*1.6	4224	350	15.4	1.2
M/105	7	RHS100*50*1.6	430	350	10.9	0.9
M/170	1	SHS100*100*2.5	4336	350	32.6	1.7
M/183	2	SHS50*50*1.6	642	350	3.1	0.3
M/187	6	SHS50*50*1.6	635	350	9.1	0.7
p/102	1	FL6*100	100	250	0.5	0.0
TOTAL					71.5	4.8

PHASE	QTY.
1	1

**1 TRUSS[S] REQ'D AS DRAWN MK TR/100  
Finish - PRIME PAINTED**

0	28.09.2017	For Construction
REV	DATE	DESCRIPTION
CONFIDENTIAL		
 <b>Atkins Steelcraft. Pty Ltd</b> Structural Steel Detailing Phone: 07 3807 6424		
DRAWING TITLE	TRUSS	
CONTRACT	QUILPIE AIRPORT	
MODELLED BY	B.A	ISSUE DATE
JOB NUMBER	100	DRAWING No
SCALE	1:10	TR/100
	SHEET No	REV
		O