

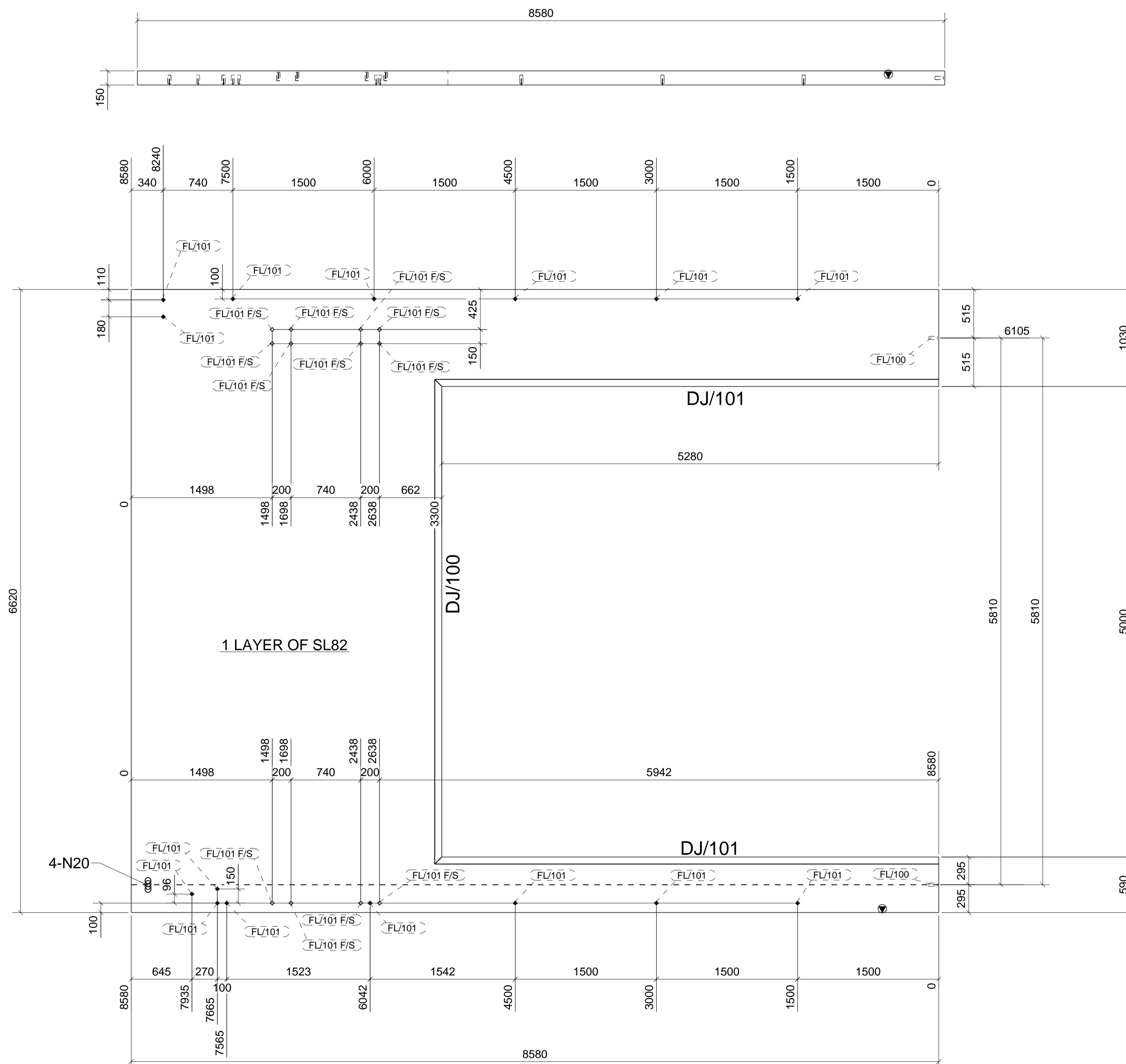


QA CHECKLIST	
Fabricator	
Date Issued	
Time Start	
Time finish	
Preweld Check	
Final Check	

ASSEMBLY	GRID LOCATION
PN/13	1-2/E

- GENERAL NOTES**
- HOLES 22 DIA. FOR 8.8S BOLTS UNLESS NOTED.
 - ALL WELDS TO BE 6 CPW, E48XX UNLESS NOTED OTHERWISE.
 - ALL BUTT WELDS TO BE FULL PENETRATION UNLESS NOTED.
 - ALL NOTCHES TO HAVE 10mm RADIUS AT INTERNAL CORNERS.
 - ASSEMBLY MARK TO BE STAMPED ON TOP FACE WHERE INDICATED THUS .
 - THIS SYMBOL  INDICATES CONNECTING FACE OF CLEAT.


SUB-ASSEMBLY REF.	
No.	In Assembly.
1	IN PN/21



**1 PANEL[S] REQ'D AS DRAWN MK PN/13
Finish - 40MPA**

MATERIAL LIST						
ITEM	No.OFF	SECTION	LENGTH	GRADE	WEIGHT(kg)	AREA(m ²)
FL/100	2	M20 FERRULE	90	400	1.0	0.0
FL/101	27	M20 FERRULE	90	400	13.5	0.3
YP/112	1	PLT150*6620	8580	CON-CRT	11159.7	66.9
TOTAL					11174.2	67.3

PHASE	QTY.
1	1

0	10.10.2016	Issued for construction
REV	DATE	DESCRIPTION
CONFIDENTIAL		
 Atkins Steelcraft. Pty Ltd Structural Steel Detailing Phone: 07 3807 6424		
DRAWING TITLE		PANEL
CONTRACT		
MODELLED BY	B.A.	ISSUE DATE 05.10.2017
JOB NUMBER	100	DRAWING No SHEET No REV
SCALE	1:30	PN/13 O