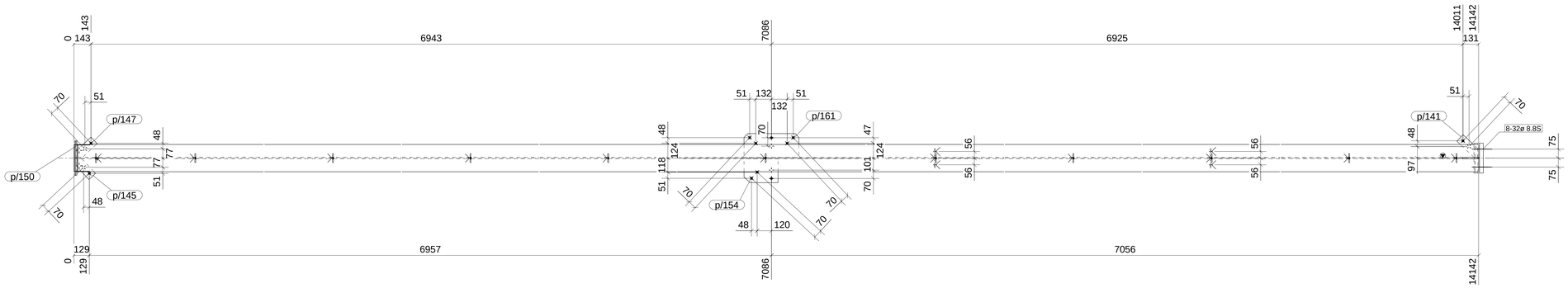
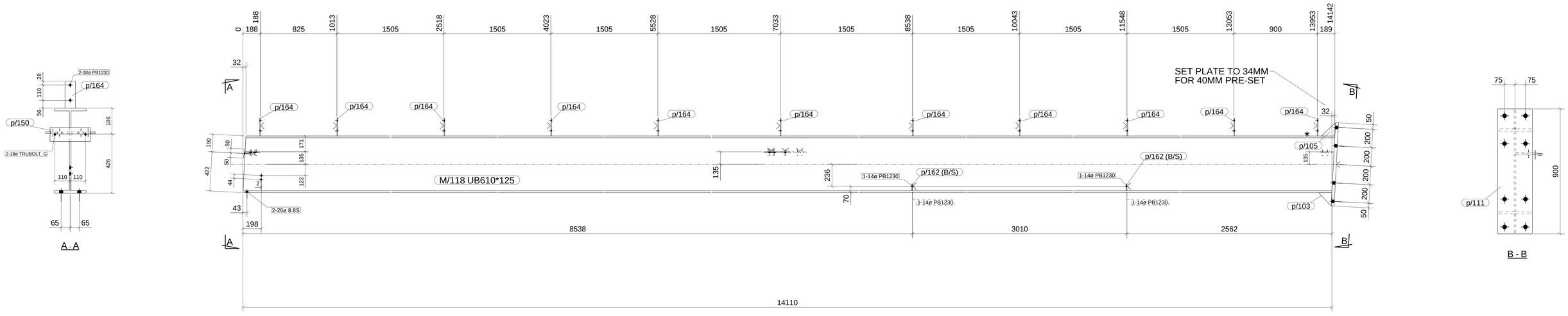
QA CHECKLIST	
Fabricator	
Date Issued	
Time Start	
Time finish	
Preweld Check	
Final Check	

ASSEMBLY	GRID LOCATION
R/104	2/E-C

GENERAL NOTES
1. HOLES 22 DIA. FOR 8.8S BOLTS UNLESS NOTED.
2. ALL WELDS TO BE 6 CFW, E48XX UNLESS NOTED OTHERWISE.
3. ALL BUTT WELDS TO BE FULL PENETRATION UNLESS NOTED.
4. ALL NOTCHES TO HAVE 10mm RADIUS AT INTERNAL CORNERS.
5. ASSEMBLY MARK TO BE STAMPED ON TOP FACE WHERE INDICATED THUS
6. THIS SYMBOL < INDICATES CONNECTING FACE OF CLEAT.

SUB-ASSEMBLY REF.	
No.	In Assembly.
1	ALONE





MATERIAL LIST						
ITEM	No.OFF	SECTION	LENGTH	GRADE	WEIGHT(kg)	AREA(m^2)
M/118	1	UB610*125	14142	300	1776.3	29.6
p/103	1	PLT12*135	135	250	1.0	0.0
p/105	1	PLT12*135	142	250	1.0	0.0
p/111	1	PLT32*250	900	250	56.5	0.5
p/141	1	FL12*75	219	250	1.4	0.0
p/145	1	FL12*75	197	250	1.3	0.0
p/147	1	FL12*75	204	250	1.3	0.0
p/150	1	FL12*100	290	250	2.7	0.1
p/154	1	FL12*200	285	250	5.3	0.1
p/161	1	FL12*200	460	250	8.6	0.2
p/162	4	FL8*75	75	250	1.4	0.1
p/164	11	FL8*75	195	250	10.1	0.4
				TOTAL	1866.8	31.0

PHASE	QTY.
1	1

1 RAFTER[S] REQ'D AS DRAWN MK R/104
Finish - PRIME PAINTED

REV	DATE	DESCRIPTION
0	10.10.2016	Issued for construction

CONFIDENTIAL

ASC
Atkins Steelcraft. Pty Ltd
Structural Steel Detailing
Phone: 07 3807 6424

DRAWING TITLE	RAFTER			
CONTRACT				
MODELLED BY	B.A.	ISSUE DATE	05.10.2017	
JOB NUMBER	100	DRAWING No	SHEET No	REV
SCALE	1:10	R/104		O