

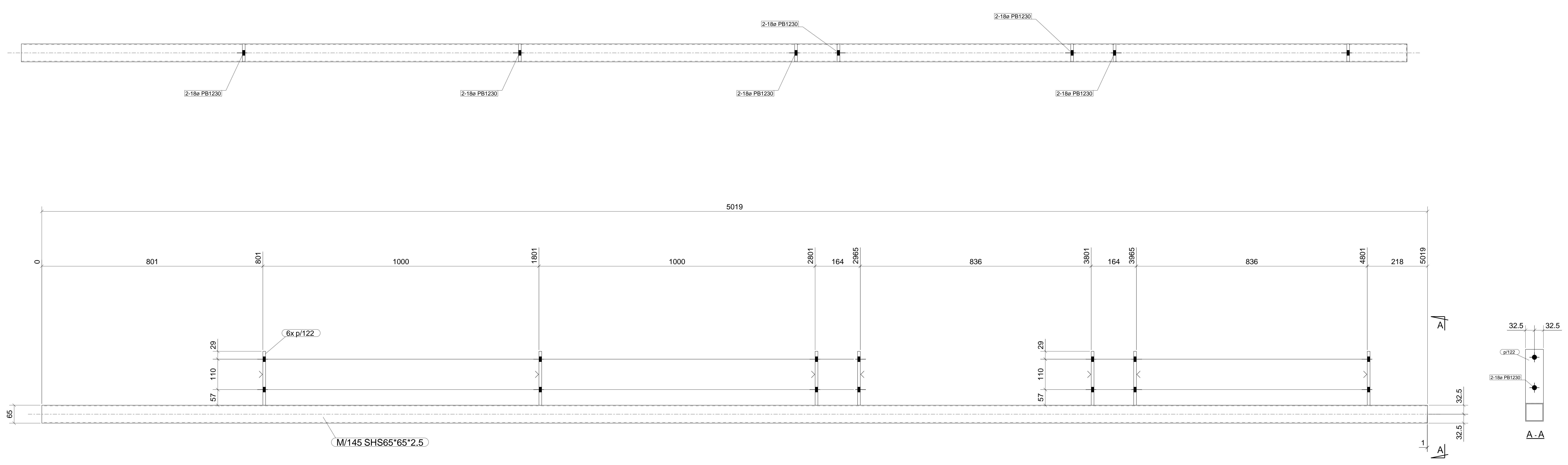
QA CHECKLIST	
Fabricator	
Date issued	
Time start	
Time finish	
Preweld Check	
Final Check	

ASSEMBLY	GRID LOCATION
R/107	C/2-4

GENERAL NOTES

1. HOLES 19 DIA. FOR 8.8S BOLTS UNLESS NOTED.
2. ALL WELDS TO BE 6 CPV, E48XX UNLESS NOTED OTHERWISE.
3. ALL BUTT WELDS TO BE FULL PENETRATION UNLESS NOTED.
4. ALL NOTCHES TO HAVE 10mm RADII AT INTERNAL CORNERS.
5. ASSEMBLY MARK TO BE STAMPED ON TOP FACE WHERE INDICATED THIS
6. THIS SYMBOL < INDICATES CONNECTING FACE OF CLEAT.

SUB-ASSEMBLY REF.	
No.	In Assembly.
1	ALONE



**1 RHS[S] REQ'D AS DRAWN MK R/107
Finish - PRIME PAINTED**

MATERIAL LIST						
ITEM	No OFF	SECTION	LENGTH	GRADE	WEIGHT(kg)	AREA(m ²)
M/145	1	SHS65*65*2.5	5019	350	24.0	1.3
p/122	7	FL10*65	195	250	7.0	0.2
TOTAL					31.0	1.5

PHASE	QTY.
1	1

0	28.09.2017	For Construction
REV	DATE	DESCRIPTION
CONFIDENTIAL		
DRAWING TITLE		RAFTER
CONTRACT	QUILPHE AIRPORT	
MODELLED BY	B.A	ISSUE DATE
JOB NUMBER	100	DRAWING No
SCALE	1:5	R/107
		SHEET No
		REV
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