

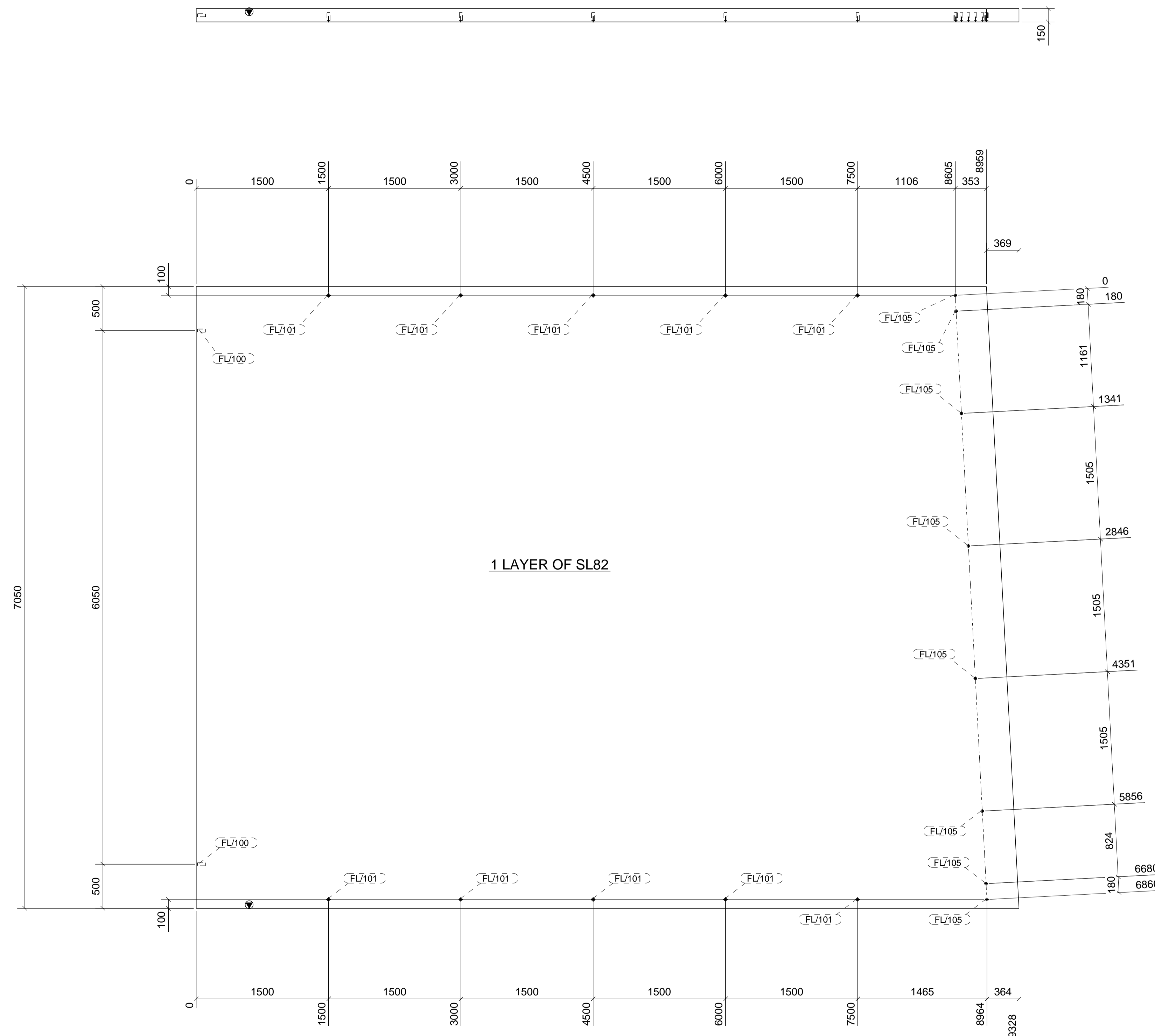


QA CHECKLIST	
Fabricator	
Date Issued	
Time Start	
Time finish	
Preweld Check	
Final Check	

ASSEMBLY	GRID LOCATION
PN/11	1/D-C

- GENERAL NOTES**
- HOLES 22 DIA. FOR 8.8S BOLTS UNLESS NOTED.
  - ALL WELDS TO BE 6 CPW, E48XX UNLESS NOTED OTHERWISE.
  - ALL BUTT WELDS TO BE FULL PENETRATION UNLESS NOTED.
  - ALL NOTCHES TO HAVE 10mm RADIUS AT INTERNAL CORNERS.
  - ASSEMBLY MARK TO BE STAMPED ON TOP FACE WHERE INDICATED THUS 
  - THIS SYMBOL  INDICATES CONNECTING FACE OF CLEAT.


SUB-ASSEMBLY REF.	
No.	In Assembly.
1	ALONE



**1 PANEL[S] REQ'D AS DRAWN MK PN/11  
Finish - 40MPA**

MATERIAL LIST						
ITEM	No.OFF	SECTION	LENGTH	GRADE	WEIGHT(kg)	AREA(m <sup>2</sup> )
FL/100	2	M20 FERRULE	90	400	1.0	0.0
FL/101	10	M20 FERRULE	90	400	5.0	0.1
FL/105	8	M16 FERRULE	90	400	4.0	0.1
YP/114	1	PLT150*7050	9328	CON-CRT	23663.5	133.8
TOTAL					23673.5	134.0

PHASE	QTY.
1	1

0	10.10.2016	Issued for construction
REV	DATE	DESCRIPTION
CONFIDENTIAL		
 <b>Atkins Steelcraft. Pty Ltd</b> Structural Steel Detailing Phone: 07 3807 6424		
DRAWING TITLE		PANEL
CONTRACT		
MODELLED BY	B.A.	ISSUE DATE 05.10.2017
JOB NUMBER	100	DRAWING No
SCALE	1:30	PN/11
		SHEET No
		REV
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